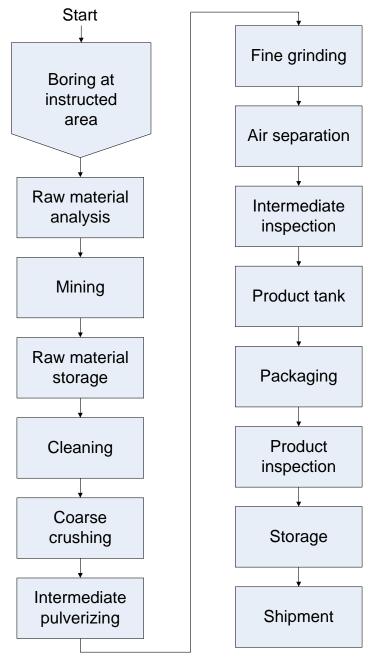


Manufacturing Process Flowchart

Calcium Carbonate, Heavy Powder, FCC - C1077



Spectrum Chemical Mfg Corp

Corporate Headquarters:

769 Jersey Ave.

732.214.1300

New Brunswick, NJ 08901

e.

West Coast Facility:

14422 S. San Pedro St.

Gardena, CA 90248

310.516.8000